1. Safety information

1.1 SAFETY MESSAGES

Below are the warnings regarding user safety and the damage to the device provided in this document:

DANGER indicates a dangerous situation which, if not avoided, will cause death or serious injury.

WARNING indicates a dangerous situation which, if not avoided, may cause death or serious injury.

CAUTION indicates a dangerous situation which, if not avoided, may cause slight injury.

NOTICE *indicates obligations that if not met, may cause device damages.*

1.1.1 Qualified staff

This device should only be installed, started and used by qualified technical personnel who are familiar with the technical standards to be followed, in accordance with personnel safety and security standards, able to understand all signs of danger. Incorrect installation can result in damage to people and/or property.

WARNING! Live parts. Electric shock. If you have to work on the powered controller, always do it in the presence of a second person. Block remote controls and any power switches.

1.1.2 Worker skills

Below are the minimum skills required to operate the device safely:

Icon	Target	Activities	Skills
	Installer Electrician	▪ System electrical dimensioning ▪ Installation ▪ Start-up ▪ Maintenance ▪ Service calls	Has substantial knowledge in the electrical field. Can understand wiring diagrams and work on live electrical panels, shunt boxes and control devices. Has been certified to work on live parts. Suitable conditions are guaranteed by the application of current standards and regulations on occupational safety in the country of installation. Knows the safety regulations, community directives and all national, regional and corporate rules. This individual must be accompanied by expert personnel if unskilled or young.

1.1.3 Installer and electrician obligations

The installer and the electrician must:

- make sure that the device is installed in systems that comply with all safety and electrical regulations.
- always close the protective cover.

- make sure that the device is used properly and as indicated in chapter "Intended use" on page 7.
- periodically check that the device safety elements are in good condition, replace damaged cables.

1.2 GENERAL WARNINGS



This chapter contains information on your safety but does not assume to be thorough. Contact customer service SELPRO for questions or problems.

1.2.1 Intended use

The device should only be used for the purposes stated in the purchase contract. Other uses or use beyond that specified in the contract are not authorized and the manufacturer cannot be held liable for damages. Foreseen use requires the user carefully reads this instruction manual and especially the safety messages.

1.2.2 Product safety

The product is the result of SELPRO current experience. It must be installed, with any accessory modules, in good working order according to this instruction manual. Use must be within the technical limits stated on the ID plate. Otherwise, faults and damages may occur.

1.2.3 Fault management

Check faulty functions to prevent damages to people or property. For delicate or high value products, consider installing backup controllers with alarm contacts. Faults in farms could harm animals. The system design must meet current directives in the country of installation.

1.2.4 Installation



WARNING! Live parts. Electric shock. Do not work near power and load terminals with the device on.

***NOTICE**: Malfunction. Do not connect two wires to the same input terminal. Request the MEI-4 expansion module.*

DO NOT install the device in environments that could reach high temperatures, higher than the foreseen maximum room temperature.

Assemble the device vertically, with cable input at the bottom, to promote natural heat dissipation and avoid water infiltration; make sure there is sufficient air circulation and free space above and below the controller.

Only use the set holes for connection cable input, always on the bottom, power terminal board side, to avoid external agent infiltration and maintain the controller protection grade. Use the supplied cable clamps, sheath and cables with suitable quality and size.

In the event of disturbed power mains, we recommend installing supplementary anti-disturbance filters directly on the controller power supply.

Only start the controller when the machine that incorporates it is declared compliant with current legislation.

1.2.5 Start-up

WARNING! Electric shock. Risky conditions can be created in the system during start-up due to incorrect settings, defective components or incorrect electrical connections. Keep people away from the work area.

Any faulty fuses must be replaced with new fuses of the same type. Any system fault must be resolved immediately. The system can be potentially dangerous if the system works poorly.

1.2.6 Use

***NOTICE**: before turning on the device, always check that it is correct grounded according to current standards. This is also essential for correct anti-disturbance filter operations.*

If applicable, reassemble and make sure the external protection lid is fully closed.

NEVER touch electrical circuit parts when the power is on.

DO NOT alter or damage the device ID labels.

Avoid continuously turning controller power on/off. Constant power maintains the controller at working temperature and eliminates the problem of condensation forming inside the protective case.

1.2.7 Maintenance

DO NOT tamper with or remove internal controller parts. This voids the warranty and can cause damages to people and property. The controller does not contain parts that can be repaired by the user.

1.2.8 Accessories and spare parts

CAUTION! Only use accessories and spare parts manufactured or recommended by SELPRO. Changes to this device and the use of devices not authorized by SELPRO can create unforeseen and hard to evaluate risks. Contact SELPRO experts to solve your system needs.

1.3 PROTECTIONS

1.3.1 Power supply protection

The controller includes protection against transitory over voltage on the power mains and a three-phase anti-disturbance filter to meet electromagnetic compatibility standard limits.